# THE DEHYDRATION OF ZnSO<sub>4</sub>·7H<sub>2</sub>O AND NiSO<sub>4</sub>·6H<sub>2</sub>O

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#### ABSTRACT

Using differential scanning calorimetry (DSC) in combination with effluent analysis, differential thermal analysis (DTA), thermogravimetric analysis (TG) and X-ray analysis, the dehydration of  $ZnSO_4 \cdot 7H_2O$  and  $NiSO_4 \cdot 6H_2O$  was investigated and a few transition enthalpies were measured. The dehydration of both compounds showed a great analogy. For  $NiSO_4 \cdot 6H_2O$  the  $\alpha$ - $\beta$  phase transition was studied.

The dehydration scheme of both hydrates can be given as follows:

NiSO<sub>4</sub>·6H<sub>2</sub>O :  $6\alpha \rightarrow 6\beta$  ( $\Delta H = 1.56 \pm 0.04 \text{ kcal mol}^{-1}$ ),  $6\beta \rightarrow 4$ ,  $4 \rightarrow 1$ ,  $1 \rightarrow 0$ . (NiSO<sub>4</sub>·7H<sub>2</sub>O):  $(7 \rightarrow 6\alpha)$ 

 $ZnSO_4 \cdot 7H_2O : 7 \rightarrow 6 \ (\Delta H = 3.68 \pm 0.06 \ kcal \ mol^{-1}), 6 \rightarrow 4, 4 \rightarrow 1, 1 \rightarrow 0.$ 

#### INTRODUCTION

There is a good deal of literature about the dehydration of NiSO<sub>4</sub>·6H<sub>2</sub>O and ZnSO<sub>4</sub>·7H<sub>2</sub>O; in spite of several applied methods, viz. DTA and TG, the interpretations of the dehydration course are contradictory.

For ZnSO<sub>4</sub>·7H<sub>2</sub>O Vallet and Bassière<sup>1</sup> have found the hexahydrate and tetrahydrate as intermediates between hepta- and monohydrate by calculations on TG-curves; these intermediates were also shown, while the possibility of the existence of tri- or dihydrate was not excluded. Pannetier et al.<sup>2</sup> have found similar results. Using thermal analysis methods Demassieux and Fedoroff<sup>3</sup> have found hepta-, hexa- and monohydrate. On the basis of crystallization data Rohmer<sup>4</sup> has arrived at the conclusion that there are three stable (hepta-, hexa- and monohydrate) and two instable hydrates (tetra- and dihydrate).

Between hexa- and monohydrate Frost et al.<sup>5</sup> have found amorphous intermediates. This has also been given by Chihara and Seki<sup>6</sup>, who have described the dehydration of  $ZnSO_4 \cdot 7H_2O$  as:  $7 \rightarrow 6$ ,  $6 \rightarrow 6$  (phase transition of the hexahydrate),  $6 \rightarrow 1$  and  $1 \rightarrow 0$ . Murgulescu and Segal<sup>7</sup> assume an intermediate tetrahydrate and Fruchart<sup>8</sup> gives the dehydration course as:  $7 \rightarrow 6\beta$ ,  $6\beta \rightarrow 6\alpha$ ,  $6\alpha \rightarrow 5$ ,  $5 \rightarrow 1$ ,  $1 \rightarrow 0.75$ ,  $0.75 \rightarrow 0$ .

Finally, Berg and Pribylov<sup>9</sup> give hepta-, hexa-, di- and monohydrate as intermediates in the dehydration. Besides they give some transition enthalpies.

Analogous to zinc sulphate, Demassieux and Fedoroff<sup>10</sup> have found for nickel sulphate only the hepta-, hexa- and monohydrate, although they mention amorphous intermediates between hexa- and monohydrate. Chihara and Seki<sup>6</sup> give the following dehydration course:  $7 \rightarrow 6\beta$ ,  $6\beta \rightarrow 6\alpha$  (spontaneously),  $6\alpha \rightarrow 6\gamma$  or  $6\gamma'$  (below or above  $100^{\circ}$ C, respectively),  $6\gamma$  or  $6\gamma' \rightarrow 4$ ,  $4\rightarrow 1$ ,  $1\rightarrow 0$ ; they note that  $6\gamma$  and  $6\gamma'$ may be the same. Lendormy<sup>11</sup> has found hepta- and monohydrate, Caillère and Pobeguin<sup>12</sup> give the dehydration as follows:  $7\rightarrow 6$ ,  $6\rightarrow 6$  (phase transition of the hexahydrate),  $6\rightarrow 4$ ,  $4\rightarrow 1$  (possibly via tri- or dihydrate),  $1\rightarrow 0$ , while Pannetier et al.<sup>13</sup> confirm the conclusions of Caillère and Pobeguin.

On the basis of the contradictory literary data it seemed very interesting to investigate the dehydration of  $ZnSO_4 \cdot 7H_2O$  and  $NiSO_4 \cdot 6H_2O$  by an alternative method and consequently to investigate whether or not the hexahydrate of nickel sulphate shows a phase transition (crystal transition) during the dehydration.

#### **EXPERIMENTAL**

#### Materials

NiSO<sub>4</sub>· $6H_2O$ , ZnSO<sub>4</sub>· $7H_2O$  and TlNO<sub>3</sub> were obtained from Merck; only p.a. reagentia were used. NiSO<sub>4</sub>· $7H_2O$  was obtained by crystallization from an aqueous solution of NiSO<sub>4</sub>· $6H_2O$  at room temperature.

### Apparatus and procedures

Measurements were carried out by means of DSC-1B of Perkin-Elmer. Effusing crystal water was detected by a katharometer (effluent analysis). The pulvarized samples (5-15 mg) were placed in small aluminum pans. Experiments were done both with closed sample pans and with sample pans with a pin-hole of approximately  $10-20 \, \mu \mathrm{m}$  in diameter. X-ray photographs of powders of NiSO<sub>4</sub>·6H<sub>2</sub>O were made with a high temperature Guinier camera and a Debije-Scherrer camera. TG and DTA-scans were made of the powdered hydrates.

# RESULTS

#### DSC

Figures 1 and 2 show DSC-scans of the dehydration of  $ZnSO_4 \cdot 7H_2O$  and  $NiSO_4 \cdot 6H_2O$  in closed sample pans as well as in sample pans with a pin-hole. Effluent analysis graphs are also drawn in these figures. From the fact that peaks 4 and 11 do not appear in scans with closed sample pans it was concluded that they are to be ascribed to the evaporization of liberated crystal water:

$$H_2O(1) \rightarrow H_2O(g)$$

Enthalpy changes (or in the case of closed sample pans, strictly speaking, heats of

dehydration) were measured for peaks 1 and 9. For other peaks no reliable values can be given because of complicating circumstances, inherent to the technique used, viz., solving the solid hydrate in liberated crystal water.

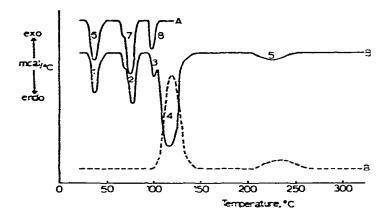


Fig. 1. DSC-scan of the dehydration of  $ZnSO_4 \cdot 7H_2O$  in a closed sample pan (A) and in a sample pan with a pin-hole in combination with effluent analysis (B); 1,  $6 = ZnSO_4 \cdot 7H_2O(s) \rightarrow ZnSO_4 \cdot 6H_2O(s) + H_2O(s)$ ; 2,  $7 = ZnSO_4 \cdot 6H_2O(s) \rightarrow ZnSO_4 \cdot 4H_2O(s) + 2H_2O(s)$ ; 3,  $8 = ZnSO_4 \cdot 4H_2O(s) \rightarrow ZnSO_4 \cdot 4H_2O(s)$ 

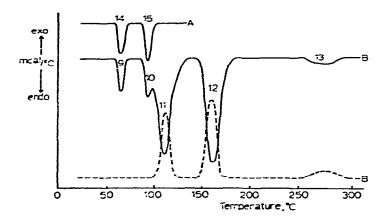


Fig. 2. DSC-scan of the dehydration of NiSO<sub>4</sub>·6H<sub>2</sub>O in a closed sample pan (A) and in a sample pan with a pin-hole in combination with effluent analysis (B); 9,  $14 = \text{NiSO}_4 \cdot 6\text{H}_2\text{O}(s, \alpha) \rightarrow \text{NiSO}_4 \cdot 6\text{H}_2\text{O}(s, \beta)$ ; 10,  $15 = \text{NiSO}_4 \cdot 6\text{H}_2\text{O}(s, \beta) \rightarrow \text{NiSO}_4 \cdot 4\text{H}_2\text{O}(s) + 2\text{H}_2\text{O}(l)$ ;  $11 = 2\text{H}_2\text{O}(l) \rightarrow 2\text{H}_2\text{O}(g)$ ;  $12 = \text{NiSO}_4 \cdot 4\text{H}_2\text{O}(s) \rightarrow \text{NiSO}_4(s) + 3\text{H}_2\text{O}(g)$ ;  $13 = \text{NiSO}_4 \cdot 4\text{H}_2\text{O}(s) \rightarrow \text{NiSO}_4(s) + 4\text{H}_2\text{O}(g)$ .

For the reaction at peak 1:  $ZnSO_4 \cdot 7H_2O(s) \rightarrow ZnSO_4 \cdot 6H_2O(s) + H_2O(l)$ , an enthalpy increase was found of  $3.68 \pm 0.06$  kcal mol<sup>-1</sup> (3.737 kcal mol<sup>-1</sup> (ref. 14)).

Peak 9, which, as will be shown, is caused by the phase transition NiSO<sub>4</sub>· $6H_2O(s, \alpha) \rightarrow NiSO_4 \cdot 6H_2O(s, \beta)$ , gives a  $\Delta H$ -value of  $1.56 \pm 0.04$  kcal mol<sup>-1</sup>.

# Determination of the quantity of crystal water

In order to determine whether the experiments had been started with  $NiSO_4-6H_2O$  and  $ZnSO_4-7H_2O$ , respectively, accurately weighed quantities of both materials were heated up to  $400\,^{\circ}$ C, then cooled down quickly and weighed immediately afterwards. The number of molecules of crystal water per molecule  $NiSO_4-6H_2O$  and  $ZnSO_4-7H_2O$  were found to be 5.98 and 6.86, respectively.

### Effluent analysis

Figures 1 and 2 show DSC-scans of NiSO<sub>4</sub>· $6H_2O$  and ZnSO<sub>4</sub>· $7H_2O$  together with effluent analysis. For ZnSO<sub>4</sub>· $7H_2O$  the ratio of both effluent analysis peaks was 6:1; the three peaks of NiSO<sub>4</sub>· $6H_2O$  were in the proportion of 2:3:1.

### Stability of ZnSO<sub>4</sub>·4H<sub>2</sub>O

It appeared that ZnSO<sub>4</sub>·7H<sub>2</sub>O, when exposed to air for a longer period, changes into ZnSO<sub>4</sub>·4H<sub>2</sub>O. This was shown by DSC in combination with effluent analysis and by the determination of the quantity of crystal water (Fig. 3).

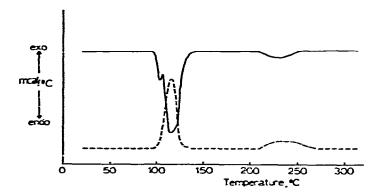


Fig. 3. DSC-scan of ZnSO<sub>4</sub>·4H<sub>2</sub>O in a sample pan with a pin-hole (solid curve) in combination with effluent analysis (dotted curve).

The ratio of the effluent analysis peaks was 3:1 in accordance with the supposition that ZnSO<sub>4</sub>·4H<sub>2</sub>O was present. Determination of the quantity of crystal water confirmed this.

### Identification of peaks 9 and 10 (see Fig. 2)

The identification of peaks 9 and 10 gave rise to difficulties. In the literature <sup>18.21</sup>, the existence of two different crystal modifications of NiSO<sub>4</sub>·6H<sub>2</sub>O is known:  $\alpha$ -NiSO<sub>4</sub>·6H<sub>2</sub>O, which is tetragonal and  $\beta$ -NiSO<sub>4</sub>·6H<sub>2</sub>O, which is monoclinic. Further experimental work was done in order to confirm that the peaks are to be ascribed to:

$$NiSO_4 \cdot 6H_2O(s, \alpha) \rightarrow NiSO_4 \cdot 6H_2O(s, \beta)$$
 (peak 9)  
 $NiSO_4 \cdot 6H_2O(s, \beta) \rightarrow NiSO_4 \cdot 4H_2O + 2H_2O(1)$  (peak 10)

The main difficulty was the coincidence of peaks 10 and 11 under various thermodynamic circumstances. In the following the results are stated briefly.

### X-ray analysis

Powder photographs taken with a high temperature Guinier camera gave no definite results, mainly because of the instability of the supposed  $\beta$ -modification. However, there were some indications that the dehydration of NiSO<sub>4</sub>·6H<sub>2</sub>O proceeds via the  $6\alpha$ - and  $6\beta$ -modifications and the tetrahydrate.

### Reversibility

A way of determining whether peak 9 is caused by a crystal transition or by a dehydration would be to investigate the reversibility of the process. Therefore DSC-scans were made in sample pans with a pin-hole combined with the procedure of weighing the sample. It appeared that there was a loss of weight under isothermal circumstances near the transition temperature. No conclusion can be drawn from this experiment, as the assumption holds for both a dehydration and the instability of  $\beta$ -NiSO<sub>4</sub>·6H<sub>2</sub>O.

### DTA and TG

In these experiments peaks 9, 10 and 11 of the DSC-scans were found to coincide. Therefore it was concluded that the DTA-peak is caused by the overall reaction:

$$NiSO_4 \cdot 6H_2O(s, \alpha) \rightarrow NiSO_4 \cdot 4H_2O(s) + 2H_2O(g)$$

The assumed instability of  $\beta$ -NiSO<sub>4</sub>·6H<sub>2</sub>O can account for this.

## Dehydration of NiSO<sub>4</sub>·7H<sub>2</sub>O

Figure 4 shows a DSC-scan of the dehydration of NiSO<sub>4</sub>·7H<sub>2</sub>O in a closed sample pan. Comparison with the dehydration of NiSO<sub>4</sub>·6H<sub>2</sub>O in a closed sample

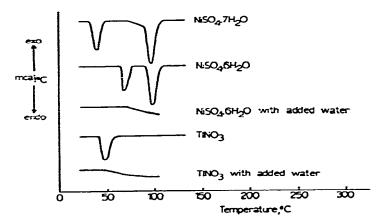


Fig. 4. DSC-scan of NiSO<sub>4</sub>·7H<sub>2</sub>O, NiSO<sub>4</sub>·6H<sub>2</sub>O and TINO<sub>3</sub> in closed sample pans, showing the influence of added (liberated) water on the crystal transition.

pan clearly shows that crystal water, liberated from the transition  $7 \rightarrow 6$  very strongly influences peak 9. The latter is deformed and shifted to a higher temperature, so that it partially coincides with peak 10. This experimental fact was used to distinguish between a crystal transition and a dehydration.

## TINO3 and NiSO4-6H2O with water

It is known<sup>15</sup> that TINO<sub>3</sub> shows a crystal transition at about 43°C. A DSC-scan of this transition is shown in Fig. 4. In the same figure the DSC-scans of TINO<sub>3</sub> with water, of NiSO<sub>4</sub>· $6H_2O$  (with and without water) and of NiSO<sub>4</sub>· $7H_2O$  (all in closed sample pans) are given. Solubility data being known<sup>15</sup>, the quantities of water, added to TINO<sub>3</sub> and NiSO<sub>4</sub>· $6H_2O$ , were comparable. For practical reasons it was impossible to add an amount of water comparable to the quantity of crystal water that effuses at the transition  $7 \rightarrow 6$  of NiSO<sub>4</sub>· $7H_2O$ .

However, it is clear from Fig. 4 that addition of water has the same effect on peak 9 of NiSO<sub>4</sub>·6H<sub>2</sub>O as on the phase transition of TlNO<sub>3</sub>. This gives strong evidence for a phase transition of NiSO<sub>4</sub>·6H<sub>2</sub>O.

# $Z\pi SO_4 \cdot 7H_2O$

From Fig. 2 it can be seen that the dehydration peaks  $6 \rightarrow 4$  and  $4 \rightarrow 1$  are not influenced by crystal water, liberated during a previous dehydration  $(7 \rightarrow 6)$ .

#### DISCUSSION

On the basis of the experimental results, the dehydration of  $ZnSO_4-7H_2O$  and  $NiSO_4-6H_2O$  was established as follows:

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ZnSO_4 \cdot 7H_2O(s) \rightarrow ZnSO_4 \cdot 6H_2O(s) + H_2O(l); \Delta H = (3.68 \pm 0.06) \text{ kcal mol}^{-1}

ZnSO_4 \cdot 6H_2O(s) \rightarrow ZnSO_4 \cdot 4H_2O(s) + 2H_2O(l)

ZnSO_4 \cdot 4H_2O(s) \rightarrow ZnSO_4 \cdot H_2O(s) + 3H_2O(l)

6H_2O(l) \rightarrow 6H_2O(g)^*

ZnSO_4 \cdot H_2O(s) \rightarrow ZnSO_4(s) + H_2O(g)^*

NiSO_4 \cdot 6H_2O(s, \alpha) \rightarrow NiSO_4 \cdot 6H_2O(s, \beta); \Delta H = (1.56 \pm 0.04) \text{ kcal mol}^{-1}

NiSO_4 \cdot 6H_2O(s, \beta) \rightarrow NiSO_4 \cdot 4H_2O(s) + 2H_2O(l)

2H_2O(l) \rightarrow 2H_2O(g)^*

NiSO_4 \cdot 4H_2O(s) \rightarrow NiSO_4 \cdot H_2O(s) + 3H_2O(g)^*

NiSO_4 \cdot 4H_2O(s) \rightarrow NiSO_4 \cdot H_2O(g) + 3H_2O(g)^*

NiSO_4 \cdot 4H_2O(s) \rightarrow NiSO_4(s) + H_2O(g)^*
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When starting from NiSO<sub>4</sub>·7H<sub>2</sub>O, the following transition is also present:

$$NiSO_4 \cdot 7H_2O(s) \rightarrow NiSO_4 \cdot 6H_2O(s, \alpha) + H_2O(l)$$
.

<sup>\*</sup>These transitions only occur when starting with sample pans with a pin-hole.

The dehydration course of  $ZnSO_4 \cdot 7H_2O$  agrees with the findings of Pannetier et al.<sup>2</sup>. The transition of  $ZnSO_4 \cdot 6H_2O$  to  $ZnSO_4 \cdot 4H_2O$  shows a shoulder peak (Fig. 1), giving some indication for a crystal transition, analogous to  $NiSO_4 \cdot 6H_2O$ . However, this could not be confirmed.

The dehydration of NiSO<sub>4</sub>·6H<sub>2</sub>O has also been given by Caillère and Pobeguin<sup>12</sup> and by Pannetier et al.<sup>13</sup>. No indications have been found of other crystal modifications of NiSO<sub>4</sub>·6H<sub>2</sub>O as given by Chihara and Seki<sup>6</sup>.

Of major importance for all experiments with DSC were the thermodynamic circumstances. As soon as the experimental circumstances were changed, as for example was the case with DTA, TG and X-ray analysis, the dehydration course was different from that established by DSC and effluent analysis.

This was most evident in the transition  $6\alpha \rightarrow 6\beta$  for NiSO<sub>4</sub>·6H<sub>2</sub>O. This peak coincided with the dehydration  $6 \rightarrow 4$  because of the instability of  $\beta$ -NiSO<sub>4</sub>·6H<sub>2</sub>O.

The strong resemblance in dehydration between  $ZnSO_4 \cdot 7H_2O$  and  $NiSO_4 \cdot 6H_2O$  is striking; the transition temperatures of the dehydrations, which are higher for nickel sulphate, constitute the main difference. It is known that hepta-, tetra- and monohydrate of nickel- and zincsulphate are isomorphous  $^{13.16-18}$ . It is equally well known that the hydrates  $FeSO_4 \cdot 6H_2O$ ,  $MnSO_4 \cdot 6H_2O$ ,  $CoSO_4 \cdot 6H_2O$  etc., are isomorphous with those of nickel- and zincsulphate  $^{16-20}$ . It is reasonable to suppose that these hydrates will show a behaviour, analogous to the dehydration of  $ZnSO_4 \cdot 7H_2O$  and  $NiSO_4 \cdot 6H_2O$ .

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